

«Technology of construction materials»



Ступінь вищої освіти - Bachelor Спеціальність <u>133-«Sectoral mechanical engineering»</u> Освітня програма - «Bachelor»

Рік навчання – 1, $\underline{2}$, semester – 2, $\underline{3}$ Форма навчання - daily learning

Кількість кредитів ЕКТС - 4

Мова викладання – english

Лектор курсу Контактна інформація лектора (e-mail) Сторінка курсу в eLearn

Aftandiliants I.

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https://elearn.nubip.edu.ua/course/view.php?id=1174

ОПИС ДИСЦИПЛІНИ

(до 1000 друкованих знаків)

Purpose is skills of Technology of construction materials and laying the basis for the study subjects: "Machine parts", "Hoisting machinery", "Tractors and cars", "Agricultural and meliorative machines", "The safety and repair of machines."

Objectives:

- Study methods of obtaining metals and alloys;
- Study of the structure, properties and destination of metals and alloys;

Competencies of educational program:

- 1) *Integral competence*: The ability to solve complex specialized tasks and solve practical problems in the field of mechanical engineering using the theories and methods of modern science based on a systems approach and taking into account the complexity and uncertainty of the operating conditions of technological systems.
 - 2) General competencies:
 - GC2. Ability to apply knowledge in practical situations.
 - GC5. Ability to generate new ideas (creativity).
 - GC8. The ability to act socially responsibly and consciously.
- GC13. The ability to preserve and multiply moral, cultural, scientific values and achievements of society based on understanding the history and patterns of development of the subject area, its place in the general system of knowledge about nature and society and in the development of society, technology and technologies, to use various types and forms of motor activity for active recreation and leading a healthy lifestyle.
 - 3) *Special (professional) competences of the specialty (SC):*
- PC6. The ability to evaluate the technical and economic efficiency of typical systems and their components based on the application of analytical methods, analysis of analogues and the use of available data.
- PC9. The ability to carry out commercial and economic activities in the field of mechanical engineering.

Program learning results:

- LR3. To know and understand the systems of automatic management of objects and processes of industrial engineering, to have skills in their practical use.
- LR4. Carry out engineering calculations to solve complex problems and practical problems in industrial mechanical engineering.
- LR8. Understand the relevant methods and have the skills to design typical assemblies and mechanisms in accordance with the task.

THE STRUCTURE OF DISCIPLINE

Title of thematic modules and themes	Hours (Lectures / Laboratory lessons/ Independent study)	Training facts	Tasks	Estimation, units
	2025)	2 semester		
The thematic	c module 1.]	Metallurgy of ferrous met	tals	35
Theme 1. Purpose and		8,		
objectives of the course. The source materials in metallurgy and obtaining methods metals from ores.	2/1/2			5
Theme 2. Metallurgy of the pig iron. Materials for the production of cast iron. Preparation ores. The structure and work of the blast furnace.	2/1/2	Student should: know: - the basis of		5
Theme 3. Blast furnace products and their using. Blast furnace cast iron classification. Blast furnace gas and slag and their using.	2/1/2	technology of obtaining cast iron and steel the basic of recycling technological processes of cast iron	Delivery of laboratory works.	5
Theme 4. Steel metallurgy. The source materials for steel production, steel melting furnaces and steel melting technological processes.	2/1/2	and steel in billet. - the main connections between the composition, structure and properties of steel and cast iron - be able to: based on knowledge of the working conditions to work of the machine parts to select of the manufacture technologies cast iron and steel.	Execution of independent works. Performing laboratory and independent work in "Elearn"	5
Theme 5. The influence of method of production on steel quality. Processes of deoxidizing steel. Steel production in open hearth furnaces and oxygen converters.	2/1/2			5
Theme 6. Steel production in electric furnaces. Special methods of obtaining high-quality steels.	2/1/2			5
Theme 7. Pouring steel. Structure steel ingots. Prospects for the development of steel production.	2/1/2			5
The thematic module 2. Technology of nonferrous metallurgy				20
Theme 8. Nonferrous metallurgy. Copper. The essence of the process of	2/1/2	Student should: know:	Delivery of laboratory works.	5

obtaining copper from		- the basis of	Execution of	
ore. Matte receiving.		technology of obtaining	independent	
Theme 9. Obtaining and		copper, aluminium,	works.	
refining of blister		titanium, magnesium	Performing	
copper. Marking and	2/1/2	and their alloys.	laboratory and	5
using copper in technics.		- the basic of	independent	
Theme 10. Aluminium.		recycling technological	work in	
Aluminum receiving of		processes of copper,	"Elearn"	
ores. Alumina	2/1/2	aluminium, titanium,		5
electrolysis and	_, _, _	magnesium and their		
aluminum refining.		alloys in billet.		
		- the main		
		connections between the		
		composition, structure		
		and properties of		
		copper, aluminium,		
		titanium, magnesium		
		and their alloys.		
(T) 11 (T)'. '				
Theme 11. Titanium-		be able to:		
magnesium metallurgy.	2/1/2	based on knowledge		5
Production of refractory		of the working		
metals and nickel.		conditions to work of		
		the machine parts to		
		select of the		
		manufacture		
		technologies copper,		
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
		aluminium, titanium,		
		magnesium and their		
		magnesium and their alloys.		
	e module 3. T	magnesium and their alloys. The powder metallurgy ba	sics	15
Theme 12. Introduction	e module 3. 7	magnesium and their alloys.	sics	15
Theme 12. Introduction to powder metallurgy.		magnesium and their alloys. The powder metallurgy ba Student should:	sics	
Theme 12. Introduction to powder metallurgy. Obtaining powders.	2 module 3. T	magnesium and their alloys. The powder metallurgy ba Student should: know:	sics	15 5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders		magnesium and their alloys. The powder metallurgy ba Student should: know: - the basis of powder	sics	
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation.		magnesium and their alloys. The powder metallurgy ba Student should: know: - the basis of powder technology of obtaining	sics	
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing,		magnesium and their alloys. The powder metallurgy ba Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium,	sics	
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip		magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium	sics Delivery of	
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering,		magnesium and their alloys. The powder metallurgy ba Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys		
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing	4/2/2	magnesium and their alloys. The powder metallurgy ba Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders.	Delivery of	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of	Delivery of laboratory	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological	Delivery of laboratory works. Execution of independent	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron,	Delivery of laboratory works. Execution of independent works.	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium,	Delivery of laboratory works. Execution of independent works. Performing	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium	Delivery of laboratory works. Execution of independent works. Performing laboratory and	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products.	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14.	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders.	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their	4/2/2	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their applications in	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the composition, structure	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the composition, structure and properties of iron,	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their applications in	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the composition, structure and properties of iron, copper, aluminium,	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their applications in	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the composition, structure and properties of iron, copper, aluminium, titanium, magnesium	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5
Theme 12. Introduction to powder metallurgy. Obtaining powders. Preparation of powders to the formation. Theme 13. Pressing, rolling, extrusion, slip casting. Sintering, additional and finishing treatment of powder products. Theme 14. Classification, marking powders and their applications in	2/1/4	magnesium and their alloys. The powder metallurgy bath Student should: know: - the basis of powder technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in powders the main connections between the composition, structure and properties of iron, copper, aluminium,	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in	5

		be able to: based on knowledge of the working conditions to work of the machine parts to select of the manufacture powder		
		technologies iron copper, aluminium, titanium, magnesium and their alloys.		
Total for 2 semester	30/15/30	and their anoys.	-	70
Total for a semiester	l.	Test		30
		r 2 semester		100
		3 semester		l
Tì	ne thematic 1	module 4. Foundry		30
Theme 1. Introduction. Technological scheme of casting manufacture. Methods of manufacturing castings and kinds of molds. Theme 2. Pouring, knocking out mould and cores, clearing and cutting of castings.	2/2/2 3/3/2	know: - the basis of foundry technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys powders the basic of recycling technological		10
Theme 3. Special methods of manufacture castings. Technological features castings manufacture from various alloys (cast iron, steel, non-ferrous metals and alloys).	2/2/2	processes of iron, copper, aluminium, titanium, magnesium and their alloys in castings the main connections between the composition, structure and properties of iron, copper, aluminium, titanium, magnesium and their alloys castings. be able to: based on knowledge of the working conditions to work of the machine parts to select of the foundry technologies iron copper, aluminium, titanium, magnesium and their alloys. f metals and alloys by pre	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in "Elearn"	20

Theme 4. Physical and		Student should:		
technological bases of metal deformation. Temperature interval of steel treatment by pressure. Methods of heating and heating furnaces	2/2/2	know: - the basis of technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys billets.		10
Theme 5. Classification of treatment methods by pressure. The processes forging, drawing, pressing of steel billet. Hot and cold volumetric sheet stamping.	2/2/2	- the basic of recycling technological processes of iron, copper, aluminium, titanium, magnesium and their alloys in billets the main connections between the composition, structure and properties of iron, copper, aluminium, titanium, magnesium and their alloys during pressure treatment. be able to: based on knowledge of the working conditions to work of the machine parts to select of the pressure treatment technologies of iron copper, aluminium, titanium, magnesium and their alloys.	Delivery of laboratory works. Execution of independent works. Performing laboratory and independent work in "Elearn"	10
The thematic module 6.	The welding		T	20
Theme 6. Theoretical basis of welding. Metallurgical and chemical-physical phenomena in the welding zone and their influence on the structure of ambient zone. The welding classification.	2/2/2	know: - the basis of welding technology of obtaining iron, copper, aluminium, titanium, magnesium and their alloys welding connections the basic of welding classification the main connections between the composition, structure and properties of iron, copper, aluminium, titanium, magnesium and their alloys welding connections.		10

		be able to: based on knowledge of the working conditions to work of the welding connections to select of the welding technologies of iron copper, aluminium, titanium, magnesium and their alloys welding.		
Theme 7. Electric arc and gas welding	2/2/3			10
Total for 3 semester	15/15/15	-	-	70
Exam				30
Total for course			100	

EVALUATION POLICY

Deadline	The student must submit the work within the time specified by the teacher. Works
and	that are submitted in violation of deadlines without good reason are evaluated at a
retake	lower grade. Rearrangement of modules takes place with the permission of the
policy:	lecturer if there are good reasons (for example, hospital).
Academic	Write-offs during tests and exams are prohibited (including the use of mobile
Integrity	devices). Course papers, abstracts must have correct text references to the literature
Policy:	used
Visiting	The student is obliged to attend classes of all kinds every day in accordance with
policy:	the established schedule, not to be late, to have the appropriate appearance. For
	objective reasons (for example, illness, international internship) training can take
	place individually (in online form in consultation with the dean of the faculty)

STUDENT EVALUATION SCALE

Student rating,	Evaluation results on national exam tests		
points	Exams	tests	
90-100	Excellent		
74-89	Good	Accepted	
60-73	Satisfactory		
0-59	Unsatisfactorily	Not accepted	

PRINT AND ONLINE SOURCES

The main ones:

- 1. Опальчук А.С., Афтанділянц Є.Г., Роговський Л.Л., Семеновський О.Є., Клендій М.Б., Біловод О.І., Дудніков І.А., Матеріалознавство і технологія конструкційних матеріалів: підручник для вищих навчальних закладів ІІІ-ІV ступенів акредитації; за ред. А.С. Опальчука і О.Є. Семеновського. Ніжин: Видавець ПП. Лисенко М.М., 2013. 752 с.
- 2. Сологуб М.А., Рожнецький І.О., Некоз О.І., Горпенюк М.А., Прейс Г.О., Технологія конструкційних матеріалів; за ред. Сологуба М.А. 2-ге вид., перероб. і допов. К.:Вища шк., 2002. 374 с.

- 3. Попович В., Голубець В., Технологія конструкційних матеріалів і матеріалознавство: Навчальний посібник для вищих навчальних закладів: У 2-х кн. Книга ІІ. Суми: ВТД «Університетська книга», 2002. 260 с.
- 4. Афтанділянц Є.Г., Зазимко О. В., Лопатько К.Г., Іванова О. В. Технологія конструкційних матеріалів. Навчальний посібник в 2-х книгах. Книга 1.-K.:НУБіП України, 2016.-511 с.

Auxiliary:

- 1. Афтанділянц Є.Г., Зазимко О. В., Лопатько К.Г., Технологія конструкційних матеріалів і матеріалознавство. Курс лекцій. Частина 1. Металургія. Київ, НАУ, 2005.- с.115.
- 2. Хільчевський В.В. та ін., Матеріалознавство і технологія конструкційних матеріалів, К: Либідь, 2002, 326с.
- 3. Бялік О.М., Металознавство, К: Політехніка, 2002, 383с.

Internet sources:

- 1. Виробництво чавуну https://www.youtube.com/watch?v=WCJSdp6lhZo
- 2. Виробництво чавуну і сталі -

https://www.youtube.com/watch?v=uzwnfQ6krV8

- 3. Виробництво сталі https://www.youtube.com/watch?v=tYTazquHXfY
- 4. Порошкова металургія: https://www.youtube.com/watch?v=LnALTU4BEgQ
- 5. Виробництво міді: https://www.youtube.com/watch?v=M2hjv6FS67g
- 6. Виробництво алюминию: https://www.youtube.com/watch?v=JBso28su0G4