# National University of Life and Environmental Sciences of Ukraine Department of Material Technology and Material Science (MTMS)

"APPROVED"

Dean of Faculty Design and Engineering

Zinoviy RUZHYLO

МАКУЛЬТЕТ КОНСТРУЮВАННЯ ТА ДИЗАВНУ

"APPROVED"

at a meeting of the department MTMS
Miputes No 15 of "14"05 2024

Head of Department Kostiantyn LOPATKO

"REVIEWED"

Guarantor of the "Sectoral mechanical

engineering"

Volodymyr BULGAKOV

## CURRICULUM OF ACADEMIC DISCIPLINE "Technology of construction materials"

Field of knowledge 13 " Mechanical engineering " Speciality 133 "Sectoral mechanical engineering" Academic program Sectoral mechanical engineering Faculty of Design and Engineering

Author: professor, d. t. s., professor - Evgeny AFTANDILIANTS

# Description of the discipline "Technology of construction materials"

Academic degree, sp	ecialty, academic programi	me				
Academic degree	Bachelor's					
Speciality	133 "Sectoral mechanical engineering"					
Academic program	Sectoral mechani	cal engineering				
Characteri	stics of the discipline					
Type	Obliga	atory				
Total number of hours	12	0				
Number of credits ECTS	4					
Number of thematic modules	6					
Form of assessment	Exam	Credit				
Indicators of the discipline for full-	time and part-time forms o	f university study				
	Full-time	Part-time				
Year of study (course)						
· · · · · · · · · · · · · · · · · · ·	Full-time 1,2 2/3	Part-time				
Semester	1,2	Part-time 1/2				
Semester Lectures	1,2 2/3	Part-time 1/2 2/3				
Semester Lectures Practical, seminar classes	1,2 2/3	Part-time 1/2 2/3				
Lectures Practical, seminar classes Laboratory classes	1,2 2/3 30/15 hr.	Part-time  1/2  2/3  2/6 hr.				
Year of study (course)  Semester  Lectures  Practical, seminar classes  Laboratory classes  Self-study  Individual assignments	1,2 2/3 30/15 hr. - 15/15 hr.	Part-time  1/2  2/3  2/6 hr.  -  2/8 hr.				

## 1. Aim, objectives, competences and expected learning outcomes of the discipline

Aim is skills of Technology of construction materials and laying the basis for the study subjects: "Machine parts", "Hoisting machinery", "Tractors and cars", "Agricultural and meliorative machines", "The safety and repair of machines."

Objectives of studying the discipline is to study:

- the methods of obtaining metals and alloys;
- the structure, properties and destination of metals and alloys;

## **Acquisition of competencies:**

Integral competence (IC): The ability to solve complex specialized tasks and solve practical problems in the field of mechanical engineering using the theories and methods of modern science based on a systems approach and taking into account the complexity and uncertainty of the operating conditions of technological systems.

*General competencies (GC):* 

- GC2. Ability to apply knowledge in practical situations.
- GC5. Ability to generate new ideas (creativity).
- GC8. The ability to act socially responsibly and consciously.

GC13. The ability to preserve and multiply moral, cultural, scientific values and achievements of society based on understanding the history and patterns of development of the subject area, its place in the general system of knowledge about nature and society and in the development of society, technology and technologies, to use various types and forms of motor activity for active recreation and leading a healthy lifestyle.

*Special (professional) competences of the specialty (SC):* 

SC6. The ability to evaluate the technical and economic efficiency of typical systems and their components based on the application of analytical methods, analysis of analogues and the use of available data.

SC9. The ability to carry out commercial and economic activities in the field of mechanical engineering.

Expected learning outcomes (ELO):

ELO03. To know and understand the systems of automatic management of objects and processes of industrial engineering, to have skills in their practical use.

ELO04. Carry out engineering calculations to solve complex problems and practical problems in industrial mechanical engineering.

ELO08. Understand the relevant methods and have the skills to design typical assemblies and mechanisms in accordance with the task.

## 2. The program and structure of the discipline for

- full-time (part-time) form of study;
- reduced full-time (part-time) form of study.

	Number of I						ours						
Modules		Full-time					I	Part-	time				
and topics	Weeks	Total		]	Includ	ling		Total	Including		ing		
			1	p	lab	ind	s.st		1	p	lab	ind	s.st
1	2	3	4	5	6	7	8	9	10	11	12	13	14
	The	module 1	. Me	etall	lurgy	of fer	rous	metals					
Topic 1. Purpose and													
objectives of the	1	6	2	-	2	-	2	4	2	-	2	-	-
course. The source													
materials in													
metallurgy and													
obtaining methods													
metals from ores.													
Topic 2. Metallurgy													
of the pig iron.	2	4	2	-	-	-	2	-	-	-	-	-	-
Materials for the													
production of cast													
iron. Preparation													
ores. The structure													
and work of the blast													
furnace.													
Topic 3. Blast	3	6	2	-	2	-	2	-	-	-	-	-	-
furnace products and													
their using. Blast													
furnace cast iron													
classification. Blast													
furnace gas and slag													
and their using.													
Topic 4. Steel	4	4	2	-	-	-	2	-	-	-	-	_	-
metallurgy. The													
source materials for													
steel production, steel													
melting furnaces and													
steel melting													
technological													

processes.													
Topic 5. The	5	6	2	_	2	_	2	_		_	_	_	_
influence of method	]	0		_	2	_		_	_	_	_	_	_
of production on steel													
quality. Processes of													
1 2													
deoxidizing steel.													
Steel production in													
open hearth furnaces													
and oxygen													
converters.	_		<u> </u>										
Topic 6. Steel	6	4	2	-	-	-	2	-	-	-	-	-	-
production in electric													
furnaces. Special													
methods of obtaining													
high-quality steels.													
Topic 7. Pouring													
steel. Structure steel	7	6	2	-	2	-	2	-	_	-	-	-	-
ingots. Prospects for													
the development of													
steel production.													
Total for module 1	3	86	14	_	8	-	14	4	2	-	2	-	-
	The mod	lule 2. <b>Te</b>	chna	olog	v of n	onfei	rous	metallur	gv		I		l
Topic 1. Nonferrous					<i>y</i> 02 2				<u> </u>				
metallurgy. Copper.	8	4	2	_	_	_	2	_	_	_	_	_	_
The essence of the		'					_						
process of obtaining													
copper from ore.													
Matte receiving.													
Topic 2. Obtaining	0		1		2		2						
and refining of blister	9	6	2	-	2	-	2	-	-	-	-	-	-
copper. Marking and													
using copper in													
technics.													
Topic 3. Aluminium.							_						
Aluminum receiving	10	4	2	-	-	-	2	-	-	-	-	-	-
of ores. Alumina													
electrolysis and													
aluminum refining.													
Topic 4. Titanium-													
magnesium	11	6	2	-	2	-	2	-	-	-	-	-	-
metallurgy.													
Production of													
refractory metals and													
nickel.													
Total for module 2	2	20	8	-	4	-	8	-	-	-	-	-	-
	The	module 3	. The	e po	wder	meta	llurg	y basics	•	•			
Topic 1. Introduction	12-13	8	4	_	4	-	2	22	2	-	-	-	20
to powder													
metallurgy.													
Obtaining powders.													
Preparation of													
powders to the													
Powders to the	<u> </u>	l	I	<u> </u>		L	L	<u> </u>	<u> </u>			<u> </u>	<u> </u>

formation.													
Topic 2. Pressing,	14-15	8	4	<u> </u>	4	_	3	22	_	_	2	_	20
rolling, extrusion,	1113		'								_		20
slip casting.													
Sintering, additional													
and finishing													
treatment of powder													
products.													
Topic 3.	14-15	4	2	l _	_	_	2	_	_	_	_	_	_
Classification,	1115	·	~				_						
marking powders and													
their applications in													
engineering.													
Total for module 3	]	19	8	-	3	_	8	_	_	_	_	_	_
			_	dul	e 4. <b>F</b>	ound	_		1		<u> </u>	<b>I</b>	<u>I</u>
Topic 1.	1	4	2		2			54	2		2		50
Introduction.													
Technological													
scheme of casting													
manufacture.													
Methods of													
manufacturing													
castings and kinds of													
molds.													
Topic 2. Pouring,	2	6	3		3			52			2		50
knocking out mould													
and cores, clearing													
and cutting of													
castings.													
Topic 3. Special	3	4	2		2			50					50
methods of													
manufacture castings.													
Technological													
features castings													
manufacture from													
various alloys (cast													
iron, steel, non-													
ferrous metals and													
alloys).		1.4	7		7			156			4		1.50
Total for module 4		14 2.5. <b>Troo</b>	7 tmon	t of	7	la ora	d alla	156	2	0	4	<u> </u>	150
	e module	3. 1 rea	tmen 2	101	meta 2	15 an	u a110	ys by pre	ssur 2	<del>د</del> ا	2		50
Topic 1. Physical and technological bases	4	4			~			)4	~				30
of metal deformation.													
Temperature interval													
of steel treatment by													
pressure. Methods of													
heating and heating													
furnaces													
Topic 2.	5	4	2		2			50	-				50
Classification of		4			4			30					30
treatment methods by													
deadlicht methods by		1		1	l	1	1				l	1	

pressure. The processes forging, drawing, pressing of steel billet. Hot and cold volumetric sheet stamping.													
Total for module 5	8		4		4			54	2	-	2	-	50
	Τ	he modul	e 6. ′	The	weld	ing te	echno	logy					
Topic 1. Theoretical basis of welding. Metallurgical and chemical-physical phenomena in the welding zone and their influence on the structure of ambient zone. The welding classification.	6	6	2		2		2		2				50
Topic 2. Electric arc and gas welding	7-8	7	2		2		3				2		56
Total for module 6	1	.3	4		4		5		2		2		116
Total hours	419		45		30		45	374	8	-	10	_	356

## 3. Topics of laboratory classes

№	Topic title	Hour					
2 semester							
1	1 Study of the source materials of the blast furnace manufacture						
2	2 Blast furnace products						
3	The source materials of the steel making	2					
4	The steel making products	2					
5	Rolled-formed sections	2					
6	The source materials and products of nonferrous metallurgy	2					
7	Determination of the properties of властивостей metallic powders	2					
8	Hardness determination of the steel and alloys	2					
	3 semester						
1	Determination of properties of molded materials	2					
2	Designing of the technological process of casting manufacturing	3					
3	Designing of the technological process of manufacturing steel forgings	2					
4	The influence of cold plastic deformation on properties and structure of steel	2					
5	Construction of the characteristics of the electrical welding transformer	2					
6	Determination of the regimes and technological coefficients at electric arc welding	2					
7	Welded seam defects and control methods	2					

## 4. Topics for self-study

No॒	Topic title	Number of hours
1	Powder metallurgy	2
2	Acid fluxes	2
3	Basic fluxes	2
4	Charge	2

5	Non-metallic inclusions	2
6	Shrinkage cavity	2
7	Slag	2
8	The ingot structure	2
9	Blast-furnace products	2
10	Steel pouring	2
11	Cast irons	2
12	Refractory materials	2
13	Treatment of metals by pressure	3
14	Deoxidation	2

## 5. Tools for assessing expected learning outcomes:

- exam;
- credit;
- module tests;
- presentation of laboratory works

## 6. Teaching methods.

- 1) Verbal:
  - -lectures;
  - 2) Visual:
    - -slides, video, visual material (perts, charts, stands).
  - 3) Practical:
    - laboratory work;
    - training and factory practices;
    - self-study.

#### 7. Assessment methods

- exam:
- credit;
- module tests;
- control works;
- presentation of laboratory works.

## 8. Distribution points that receive by students.

The assessment of students' knowledge and skills is conducted by means of a 100-point scale and is converted into national grades according to Table 1 of the current *Exam and Credit Regulations at NULES of Ukraine*.

Student rating,	National grading of exams and credits					
points	exams	credits				
90-100	excellent					
74-89	good	pass				
60-73	satisfactory					
0-59	unsatisfactorily	fail				

To determine a student's rating in the discipline  $\mathbf{R}_{DIS}$  (up to 100 points), the received assessment rating  $\mathbf{R}_{A}$  (up to 30 points) is added to the academic performance raiting  $\mathbf{R}_{AP}$  (up to 70 points):  $\mathbf{R}_{DIS} = \mathbf{R}_{AP} + \mathbf{R}_{A}$ .

### 9. Teaching and learning aids

e-learning course of the discipline «Technology of construction materials» (https://nubip.edu.ua/sites/default/files/u374/1 z eng robocha programa tkm 2023 0.pdf)

- lectures and presentations (in electronic form);
- textbooks and manuals;
- guidelines for studying a discipline by full-time and part-time students;
- stands, posters;
- equipment and various device.

#### 10. Recommended sources of information

- 1. Construction materials engineering. Tutorial/Y. Aftandilyants, O. Zazymko, O. Ivanova, K. Lopat'ko //Kyiv: NULES of Ukraine, 2017.-p. 523
- 2. Афтанділянц Е. Г., Зазимко О.В., Лопатько К. Г., Іванова О. В. Технологія конструкційних матеріалів: Навчальний посібник в 2-х книгах. Книга 1. К.: НУБіП, 2016.- с. 511
- 3. Афтанділянц Є.Г., Зазимко О. В., Лопатько К.Г. Технологія конструкційних матеріалів і матеріалознавство. Частина І (А-О). Російсько англійсько український термінологічний словник. К.: Вид. Центр НАУ, 2005. 346 с.
- 4. Афтанділянц Є.Г., Зазимко О. В., Лопатько К.Г. Технологія конструкційних матеріалів і матеріалознавство. Частина ІІ (П-Я). Російсько англійсько український термінологічний словник. К.: Вид. Центр НАУ, 2005. 282 с.
- 5. Афтанділянц Є.Г., Зазимко О. В., Лопатько К.Г. Технологія конструкційних матеріалів і матеріалознавство. Курс лекцій. Частина ІІ. Металознавство. Київ, НАУ, 2010.- с.356.
- 6. Афтанділянц Є.Г., Зазимко О.В., Лопатько К.Г. Матеріалознавство: Підручник (Гриф надано Міністерством освіти і науки, молоді та спорту України, лист №1/11-18055 від 20 листопада 2012 р.). Херсон, Видавець Грінь Д.С., 2013.- с 612.
- 7. Практикум з матеріалознавства. Навчальний посібник. (гриф МОН (лист № 1/11-4472 від 27.02.2013 р.))/ Котречко О. О. Зазимко, К.Г. Лопатько, Є.Г. Афтанділянц, Гнилоскуренко В. В.// Херсон: Олді Плюс, 2013.-с. 500.
- 8. Матеріалознавство і технологія конструкційних матеріалів: Підручник (Гриф надано Міністерством освіти і науки України, лист №1/11-9794 від 10.06.2013р.)/Опальчук А.С., Афтанділянц Є.Г., Роговський Л.Л., Семеновський О.Є //Ніжин, ПП Лисенко М.М, 2013.- с 752.
- 9. Опальчук А.С., Котречко О.О., Роговський Л.Л. Лабораторний практикум з технології конструкційних матеріалів і матеріалознавства. Навч. посібник/ За ред. А.С. Опальчука. К.: Вища освіта, 2006.- 287 с.: іл.
  - 10. Сологуб М.А. "Технологія контрукційних матеріалів", К:Вища школа, 2002, 373с.
- 11. Хільчевський В.В. та ін. "Матеріалознавство і технологія конструкційних матеріалів", К:Либідь, 2002, 326с.
- 12. Попович В. Технологія конструкційних матеріалів і матеріалознавство. Книга І. Львів. 2000.-с.264.
- 13. Марки сталей і сплавів: властивості та характеристики <a href="https://metinvestholding.com/ua/products/steel-grades">https://metinvestholding.com/ua/products/steel-grades</a>
- 14. Що таке чавун? Характеристики металу, особливості виробництва і застосування <a href="https://metinvest-smc.com/ua/articles/chto-takoe-chugun-kharakteristiki-metalla-osobennosti-proizvodstva-i-primeneniya/">https://metinvest-smc.com/ua/articles/chto-takoe-chugun-kharakteristiki-metalla-osobennosti-proizvodstva-i-primeneniya/</a>
- 15. Сплави кольорових металів https://uk.wikipedia.org/wiki/%D0%A1%D0%
- $\frac{\text{https://uk.wikipedia.org/wiki/\%\,D0\%\,A1\%\,D0\%\,BF\%\,D0\%\,BB\%\,D0\%\,B0\%\,D0\%\,B2\%\,D0\%\,B8}{\%\,D0\%\,BE\%\,D0\%\,BB\%\,D1\%\,8C\%\,D0\%\,BE\%\,D1\%\,80\%\,D0\%\,BE\%\,D0\%\,B2\%\,D0\%\,B8\%\,D1\%\,85}{C\%\,D0\%\,B5\%\,D1\%\,82\%\,D0\%\,BB\%\,D1\%\,96\%\,D0\%\,B2}$
- 16. Керамічні матеріали <a href="https://www.pharmencyclopedia.com.ua/article/3477/keramichni-materiali">https://www.pharmencyclopedia.com.ua/article/3477/keramichni-materiali</a>
  - 17. Композиційні матеріали <a href="https://mozok.click/1786-kompozicyn-materali.html">https://mozok.click/1786-kompozicyn-materali.html</a>

- 18. Теплоізоляційні матеріали <a href="https://euroterm.com/brand-thermaflex/?gclid=EAIaIQobChMI15zGpYzl8QIVHQCiAx0gKg9iEAAYASAAEgJj1vD\_BwE">https://euroterm.com/brand-thermaflex/?gclid=EAIaIQobChMI15zGpYzl8QIVHQCiAx0gKg9iEAAYASAAEgJj1vD\_BwE</a>
- 19. Світлопрозорі конструкції. https://stroyrec.com.ua/sv%D1%96tloprozor%D1%96konstrykc%D1%96%D1%97-ogliad-pol%D1%96mernih-sv%D1%96tloprozorih-mater%D1%96al%D1%96v/